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15/25kV	600A Deadbreak Elbow	w/ Test Point	K656LR-W0X
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Features:

- Fully rated 15/25kV, 600 Amp Deadbreak Elbow
- Fully shielded, fully submersible molded rubber housing
- 100% peroxide-cured construction includes insulation and conductive EPDM materials
- Can be easily connected or disconnected using standard hand tools and equipment in a de-energized state
- Optional accessories allow visible external separation, by-pass, isolation, dead-ending, grounding, and testing as well as adding taps, surge arrestors, and fault current indicators
- Non-corrosive, capacitive test point

K656LR Elbow Connector (with Test Point)

Applications:

The Elastimold® K656LR (with test point) is designed to provide fully shielded, dead-front submersible cable connections to high-voltage apparatus. The K656LR can be used through 28kV with conductor range from #2 AWG to 1250 kcmil for aluminum and copper conductors and insulation diameters from .640" to 1.935". When used on metallic tape shield or drain wire cable, an ECS cable seal grounding device for safety is highly recommended.

Ratings:

Meets ANSI/IEEE Standard 386, Latest Revision

For 15kV Voltage Class:

8.3kV Max Phase-to-Ground – Operating Voltage
14.4kV Max Phase-to-Phase
95kV BIL – Impulse Withstand (1.2 x 50 microsecond wave)
34kV AC – One minute withstand
53kV DC – 15 minutes withstand
11kV AC – Corona Extinction @ 3pC sensitivity
600 Amp – Continuous
25kA Sym – 10 Cycles Momentary

For 28kV Voltage Class:

16.2kV Max Phase-to-Ground – Operating Voltage
28kV Max Phase-to-Phase
140kV BIL – Impulse Withstand (1.2 x 50 microsecond wave)
45kV AC – One minute withstand
84kV DC – 15 minutes withstand
21.5kV AC – Corona Extinction @ 3pC sensitivity
600 Amp – Continuous
25kA Sym – 10 Cycles Momentary

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Product Selection:

Step 1 (W)

Determine the insulation diameter of the cable.

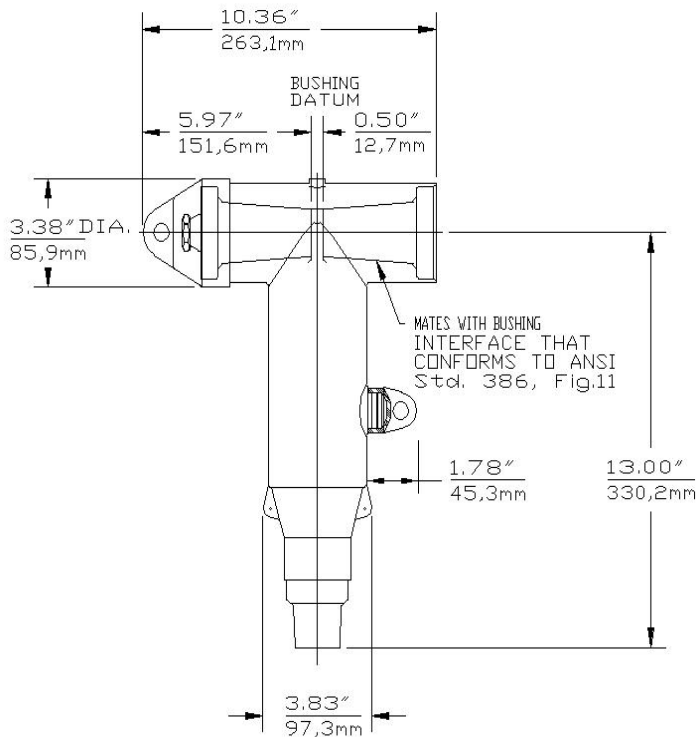
Select the insulation letter code that best straddles the insulation diameter from W table below. Insert code into catalog number.

Step 2

Choose the proper connector material type and insert it into the catalog number.

Step 3 (X)

Choose the proper compression lug code according to the conductor size from the Conductor Code Table. Insert code into catalog number.



Example:

The ordering number for a 600 Amp Elbow Connector for a 4/0 compacted, 175 mil wall cable with an insulation diameter of .830" to .910" and test point is **K656LR-G0270** plus the sealing kit, based on the shielding type. See next page.

For 900A Elbows Use the Part # K676LR-G2270

Each kit contains the following:

1	Elbow connector housing	K656BLR
	AI -Universal compression	
1	lug	03700XXX
1	Stud	650SA
1	Insulated Plug w/ Cap	K650BIP
3	Tube, lubricant	82-08
1	Cable adapter	655CA-W
1	Installation Instruction	IS-0230
1	Installation Instruction	IS-0320
1	Crimp chart	CC-0050

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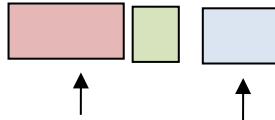
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Universal Al	0
CU	2
Bi-metal	5

W Code XXX Code

K656LR -



Cable Insulation Diameter in inches		Cable Insulation Diameter in millimeters		Symbol for W
MIN.	MAX.	MIN.	MAX.	
0.420	0.660	10.50	17.0	D
0.530	.680	13.46	17.27	E
0.640	0.820	16.256	20.828	F
0.760	0.950	19.304	24.130	G
0.850	1.050	21.590	26.670	H
0.980	1.180	24.892	29.972	J
1.090	1.310	27.686	33.274	K
1.180	1.465	29.972	37.211	L
1.280	1.430	32.512	36.322	LM
1.370	1.630	34.798	41.402	M
1.55	1.780	39.370	45.212	N
1.665	1.785	42.3	45.3	PA
1.725	1.935	43.82	49.15	P

X Code	AWG or kcmil		mm2	Connector Only		
	Strand. Compress	Solid/ Compact	Compact	Universal Aluminum	Copper	Bi-metal
210	-	2	-	03700210	03702210	04601210
220	2	1	35	03700220	03702220	04601220
230	1	1/0	50	03700230	03702230	04601230
240	1/0	2/0		03700240	03702240	04601240
250	2/0	3/0	70	03700250	03702250	04601250
260	3/0	4/0	95	03700260	03702260	04601260
270	4/0	250	125	03700270	03702270	04601270
280	250	300	-	03700280	03702280	04601280
290	300	350	150	03700290	03702290	04601290
300	350	400	185	03700300	03702300	04601300
310	400	450	240	03700310	03702310	04601310
320	450	500/550	-	03700320	03702320	04601320
330	500	600	250/300	03700330	03702330	04601330
340	550	650	-	03700340	03702340	04601340
350	600	700	400	03700350	03702350	04601350
360	650	750/800	-	03700360	03702360	04601360
380	700/750	900	-	03700380	03702380	04601380
390	800	-	500	03700390	03702390	04601390
400	900	1000	-	03700410	03702410	04601410
410	1000	-	-	03700410	03702410	04601410
420	-	1250	-	03700420	03702420	04601420
440	1250	-	-	03700440	03702440	04601440

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IMPORTANT:

For safety purposes, a sealing & grounding kit installed with the 600A dead break is **RECOMMENDED**. Please choose the sealing and grounding kit below.

Jacket Concentric Neutral Cable

200/600ECS



For Jacketed Concentric Neutral Cables, the sealing kit part number will be:
200ECS or add suffix **"-S"** to part number for cables with nominal O.D. within the range of **.80"-1.50"**
600ECS or add suffix **"-S"** to part number for cables with nominal O.D. within the range of **1.28"-2.30"**

Example:

The ordering number for a 600 Amp Elbow Connector for a 4/0 compacted, jacketed concentric neutral, 175 mil wall cable with an insulation diameter of .830" to .910", with test point, and overall cable diameter is 1.23" and capacitive test point is **K656LR-G0270-S**.



Copper Tape Shield Cable

200/600EC SG3



For Copper Tape Shield Cables, the sealing & grounding kit part number will be:
200ECS or add suffix **"-S"** to part number for cables with nominal O.D. within the range of **.80"-1.50"**
600ECS or add suffix **"-S"** to part number for cables with nominal O.D. within the range of **1.28"-2.30"**

Example:

The ordering number for a 600 Amp Elbow Connector for a 4/0 compacted, copper tape shield, 175 mil wall cable with an insulation diameter of .830" to .910", with test point, and overall cable diameter is 1.23" and capacitive test point is **K656LR-G0270-S**.



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Unishield Cable

For Unishield Cables, the shield adapter part number will be: **10TL-W**, where the "W" letter code will be determined by the insulation diameter of the Unishield cable. Please see W Table below for W code. Or add suffix "-TL" to the part number.

10TL-W



10TL - W Code

Cable Insulation Diameter in Inches		Cable Insulation Diameter in mm		Symbol for W
MIN.	MAX.	MIN.	MAX.	
0.495	0.585	12.6	14.9	EB
0.525	0.635	13.3	16.1	EF
0.575	0.685	14.6	17.4	FA
0.625	0.735	15.9	18.7	FAB
0.675	0.785	17.1	19.9	FB
0.725	0.835	18.4	21.2	FG
0.775	0.885	19.7	22.5	GA
0.825	0.935	21.0	23.7	GAB
0.875	0.985	22.2	25.0	GB
0.930	1.040	23.6	26.4	GH
0.980	1.115	24.9	28.3	HA
1.040	1.175	26.4	29.8	HAB
1.095	1.240	27.8	31.5	HB
1.160	1.305	29.5	33.1	HJ
1.220	1.375	31.0	34.9	JA
1.285	1.395	32.6	35.4	JAB
1.355	1.520	34.4	38.6	JB
1.485	1.595	37.7	40.5	KA
1.530	1.640	38.9	41.7	KAB
1.575	1.685	40.0	42.8	KB
1.765	1.875	44.8	47.6	PB

Example:

The ordering number for a 600 Amp Elbow Connector for a 4/0 compacted, Unishield, 175 mil wall cable with an insulation diameter of .830" to .910", with test point, and overall cable diameter is 1.23" and capacitive test point is **K656LR-G0270-TL**.

Copper Tape Shield Cable



Example:

Partial installation example of **K656LR-G0270-SG3** for copper tape shield cables. For full instruction please see IS-460.

Concentric Neutral Cable



Example:

Partial installation example of **K656LR-G0270-S** for concentric neutral cables. For full instruction please see IS-459.